

Date: Wednesday, 21/01/2009 7:37:42 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	CLAMP BUSHING
<b>Job Number</b> :	44972		
<b>Estimate Number</b> :	12072		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001291
<b>This Issue</b> :	21/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 PAGE37-38
<b>First Issue</b> :	11	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	40061	<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	MACHINED PARTS	<b>Due Date</b> :	27/01/2009
<b>Written By</b> :		<b>Qty:</b>	5
<b>Checked &amp; Approved By</b> :	<u>MF 09-01-21</u>	<b>Um:</b>	Each
<b>Comment</b> :	Est. A 05.08.26 New issue KJ/JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6R1500	6061-T6 Round Bar 1.50
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**Comment:** Qty.: 0.1074 f(s)/Unit Total : 0.5371 f(s)

6061-T6 Round Bar 1.5"

Material: 6061-T6 Bar Ø1.500 (QQ-A-200/8 or QQ-A-225/8)

(M6061T6R1.500)

Folio Rev: AA Dwg Rev: B1

Identify for B67-43001-291

Batch: M110167

09/01/24

5 pcs

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

Turn as per Folio FA 557 & Dwg B67-43001

09/01/24

5 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

09/01/24

5 pcs

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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**Comment:** CONVENTIONAL MILLING MACHINE

Mill slot as per Dwg B67-43001

09/01/27

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

09/01/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 21/01/2009 7:37:42 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP BUSHING

Job Number: 44972

Part Number: PB6743001291

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

*Handwritten signature* 09-02-10

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*Handwritten signature* 09-02-10 (X5)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*Handwritten signature* 09/02/10 (5)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Handwritten* SI 439A

*Handwritten signature* 09/02/11 (X5)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*Handwritten signature* 09/02/12

Job Completion



*Handwritten signature* 09-02-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

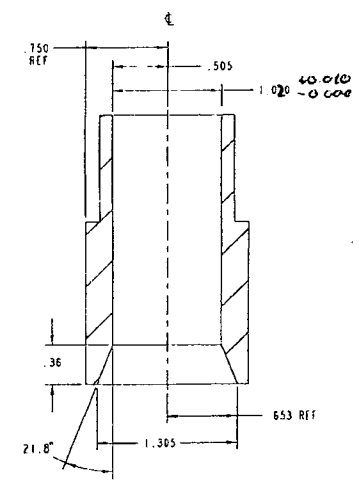
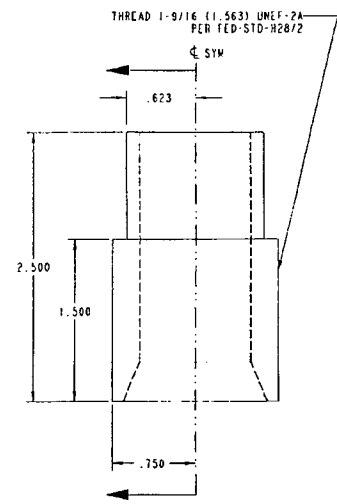
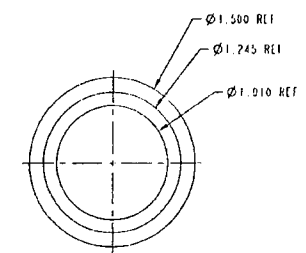
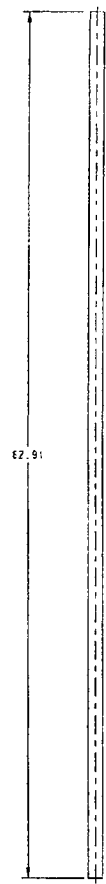
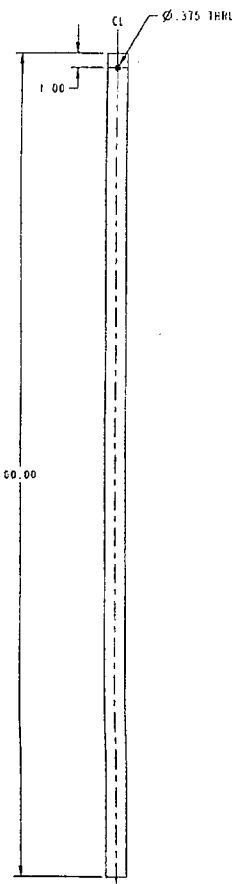
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



RELEASED  
# 6 4 20

22677



① -289 STATIONARY HANDLE ADJUSTMENT FITTING  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

① -285 UPPER TUBE, BLADE POSITIONER  
MATL: 1.50 OD X .125 WALL, 6061-T6, NW-T-700/E  
SCALE 0.250

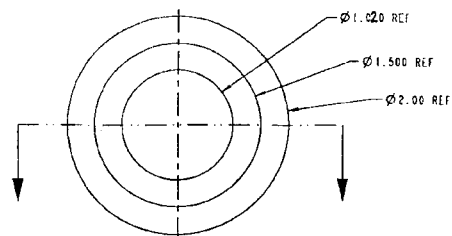
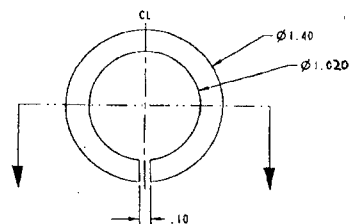
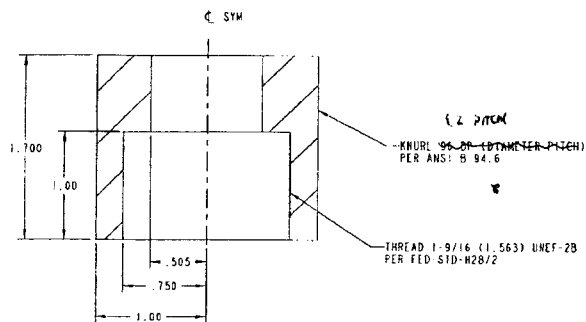
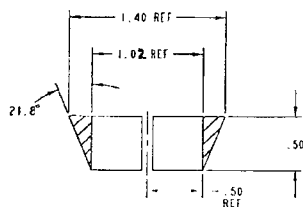
① -295 EXTENSION TUBE, BLADE POSITIONER  
MATL: 1.00 O/D X .065 WALL, 6061-T6, NW-T-700/6  
SCALE 0.250

PREMIER AVIATION, INC.			
2000 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CONT	REV	DATE
D	OSUV8	B67 43C01	87
SCALE	1"	3/4"	1/2"

ORIGINAL

RELEASED  
# 06-01-20

44972



① -291 CLAMP BUSHING   
JLH  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

① -293 EXTENSION TUBE ADJUSTMENT FITTING   
JLH  
MATL: 7075-T6, 00-A-200/11  
SCALE 2.000

PREMIER AVIATION, INC.  
3801 Aviation Parkway, Grand Prairie, Texas 75050  
DATE: 05-08-88  
D: OSUV8  
REV: 867-43001  
SCALE: 1/2"=1"  
SHEET: 32 OF 45

ORIGINAL